



SABIC® HDPE ICP5602

HIGH DENSITY POLYETHYLENE

DESCRIPTION

SABIC® HDPE ICP5602 is part of SABIC's high density polyethylene Industrial Container Product portfolio.

SABIC® HDPE ICP5602 is typically used for blow molding UN certified Tight Head drums, from 25 up to 220 liters. This food approved grade combines good processing performance with good stress crack resistance, stiffness and impact performance.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 190 °C and 21.6 kg	2.3	dg/min	ISO 1133
Density ⁽¹⁾	956	kg/m ³	ISO 1183
MECHANICAL PROPERTIES ^{(1) (2)}			
Tensile test ^{(3) (4)}			
stress at yield	27	MPa	ISO 527-2
stress at break	40	MPa	ISO 527-2
strain at break	1000	%	ISO 527-2
tensile modulus	1100	MPa	ISO 527-2
Flexural test			
Flexural modulus	1350	MPa	ISO 178
Flexural strength	28	MPa	ISO 178
Izod impact notched			
at -30 °C	62	kJ/m ²	ISO 180/A
Hardness Shore D	62	-	ISO 868
ESCR (Strain Hardening), Gp	17	MPa	ISO 18488
ESCR (10% Igepal CO-630), F50	130	h	ASTM D1693B
THERMAL PROPERTIES			
Heat deflection temperature ^{(1) (2)}			
at 0.45 MPa (HDT/B)	83	°C	ISO 75-2
Vicat Softening Temperature ^{(1) (2)}			
at 10 N (VST/A)	128	°C	ISO 306
DSC test			
melting point	133	°C	ISO 11357-3
enthalpy change	210	J/g	ISO 11357-3

(1) Compression moulding of test specimen according to ISO 1872-2

(2) Conditioning of test specimen: temp. 23 °C, relative humidity 50 %, 24 hours

(3) Speed of testing: 50 mm/min

(4) Test specimen according to ISO 527-2 type 1BA, thickness 2 mm